

## **PARAMETERS**

## **Technical specifications**

- Compatible with all joinery and optimization programs
- 360° processing with the milling tools on the rotary table
- Cutting up to 30° angle with the movable table
- Ø650 mm saw blade
- · Profile vertical alignment system.
- Profile scratching is prevented with special coating roller system and stainless surfaces
- HSD brand 3 kW 18000 rpm 6 milling units
- Capability to cut short profiles with movable output unit.
- Automatic profile length detection feature allows gripper to catch profile without wasting time
- Profile gripper has 3 axes & 360° angular axis motion for capture any type of profiles
- All axes (14 axes) are controlled by servo motors
- Windows OS based control system with 21.5" screen
- Unlimited profile memory capacity
- Working files generated by windows and doors design software can be transferred to machine over network / WIFI / USB
- Label printing for every workpiece (including useful waste).
- Industry 4.0 compatible (processing speed, cutting reports etc.).
- · Designing labels and barcodes
- Trouble sheeting and service experturity

## Power Machine

Air pressure	6-8 bar	Machine height	2950 mm
Power Supply	380-400 V, 3 ph, 50-60	Machine Length	15725 mm
	Hz	Machine Width	2990 mm
Air Consumption	400 lt/min	Machine Weight	4200 Kg
Total kW	35 KW		
Motor kW	3 kW		

## Profile Saws

Width

Height

Min. Machinable Profile

Max. Machinable		Saw Outside Diameter	650 mm
Profile Width	240 mm	Nr. of Saws Used	1
Max. Machinable	200		
Profile Height	200 mm		
Min. Machinable Profile	25 mm		

35 mm

with remote connection.

- · Automatic lubrication system
- · Automatic cooling system